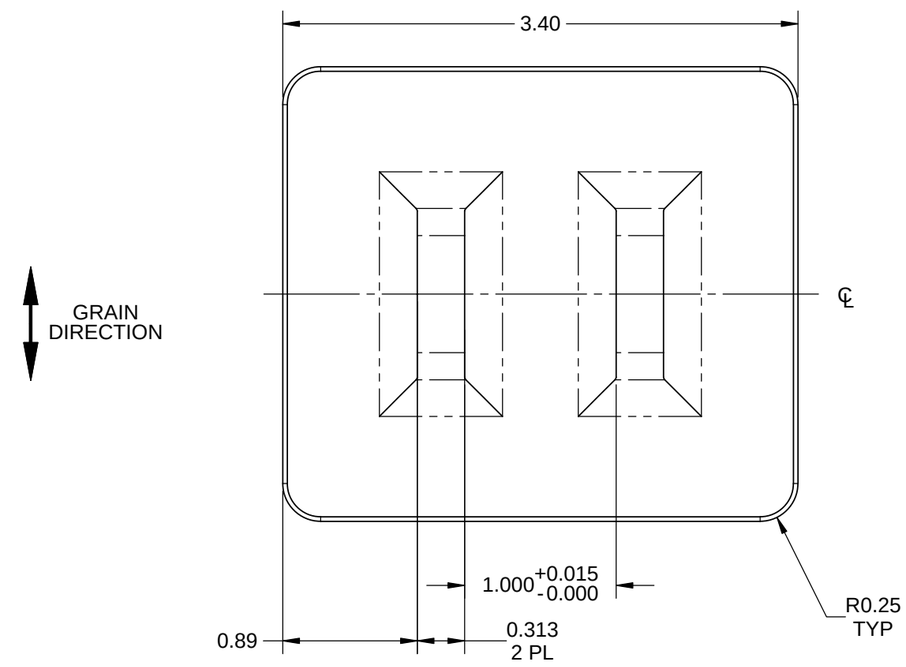

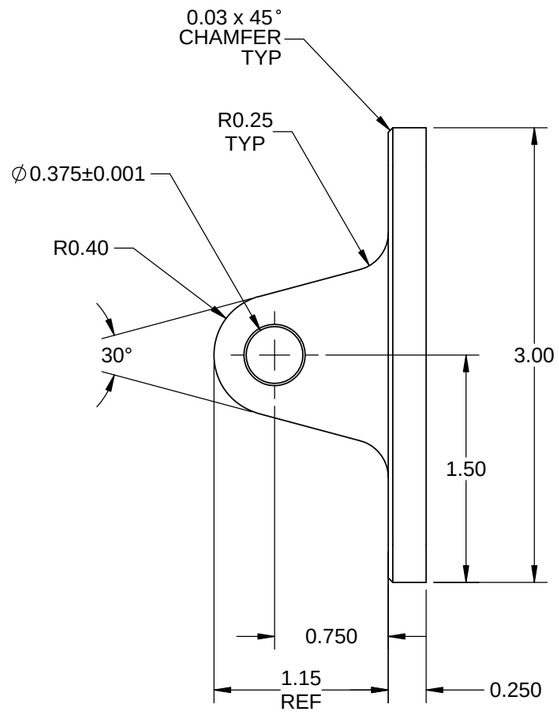

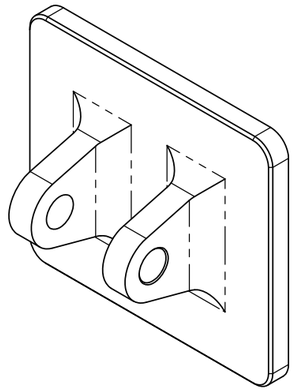

D4789-1 UPPER CLEVIS

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.31 lbs

PRELIMINARY ISSUE

RF 13.03.02

REV.	DESCRIPTION	BY	DATE
PA6	NEW ISSUE	RF	13.03.02

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO. D4789	REV. PA6
MFG. APPR.			SHEET 1 OF 3
APPROVED		TITLE CLEVIS	SCALE NTS
DE APPR.			
DATE	13.03.02		

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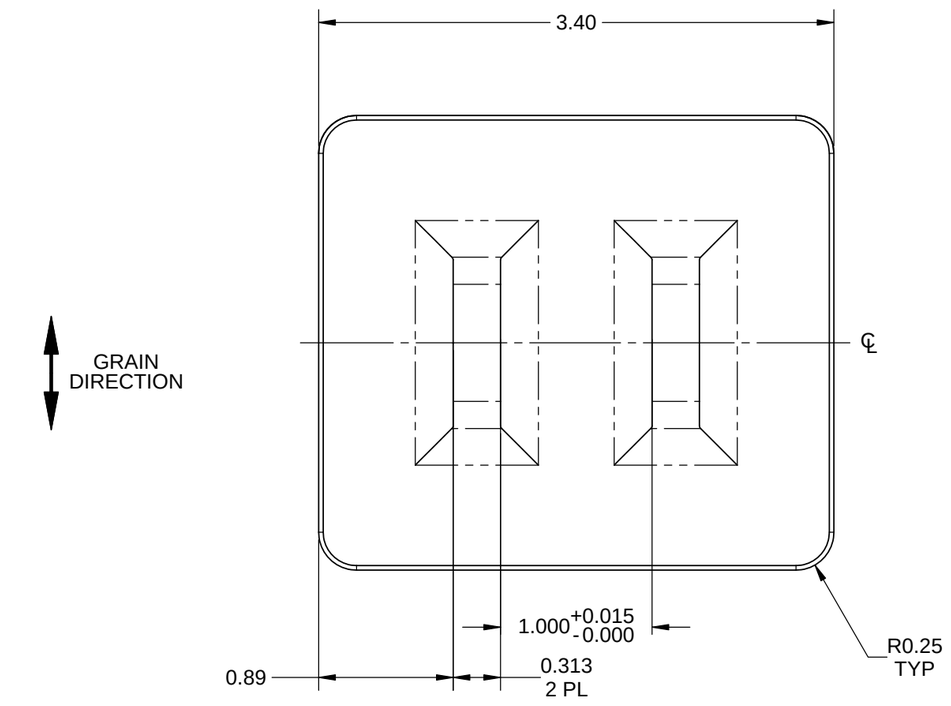

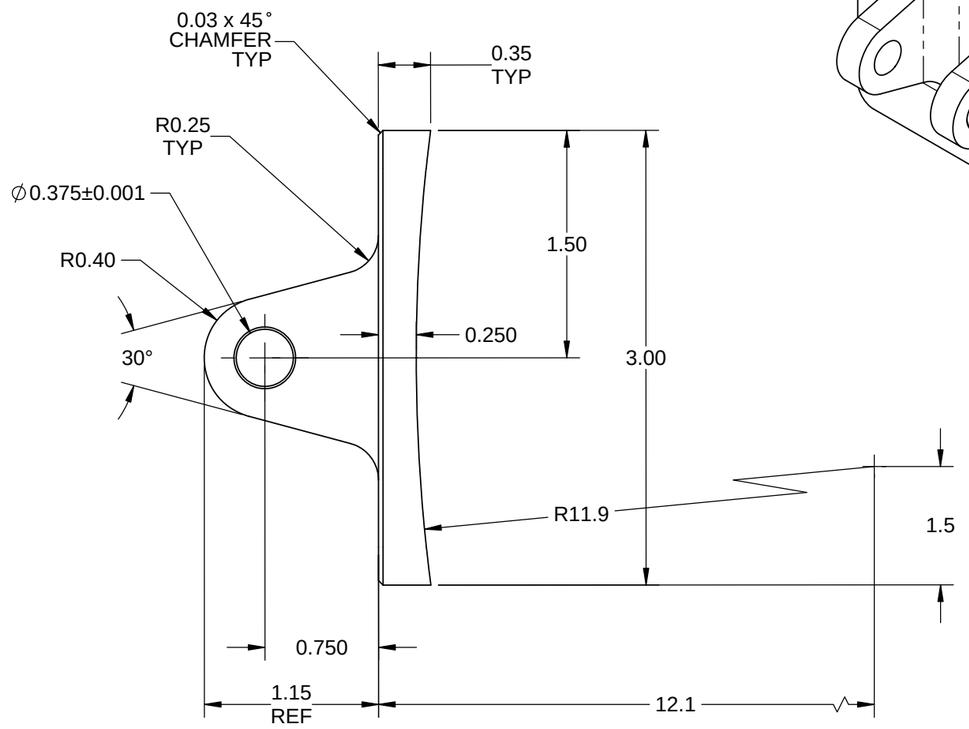

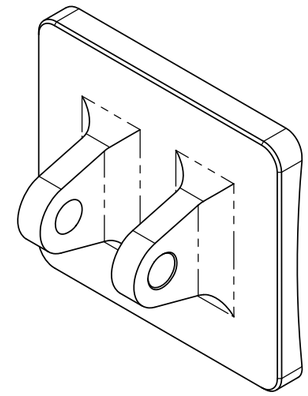

D4789-3 LOWER CLEVIS

PRELIMINARY ISSUE

RF 13.03.02

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.34 lbs

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE CLEVIS	SCALE NTS
DE APPR.			
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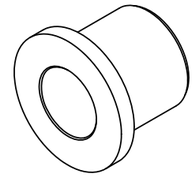

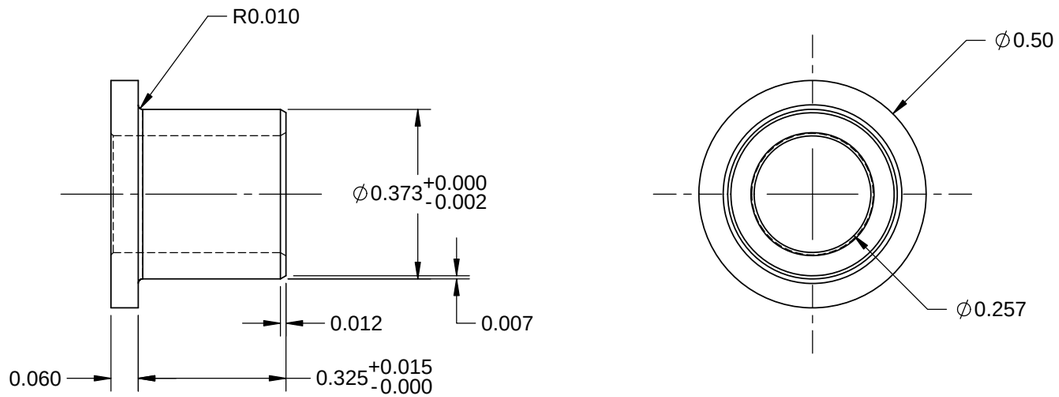

D4789-5 BUSHING

NOTES:
1) MATERIAL: AISI 303/304/316 SS ROUND BAR
ASTM A582 OR ASTM A276
REF DART SPEC M303R OR M304R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 006 4.1
7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE

RF 13.03.02

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SC	DRAWING NO. D4789	REV. PA6
MFG. APPR.			SHEET 3 OF 3
APPROVED		TITLE CLEVIS	SCALE NTS
DE APPR.			
DATE	13.03.02		

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